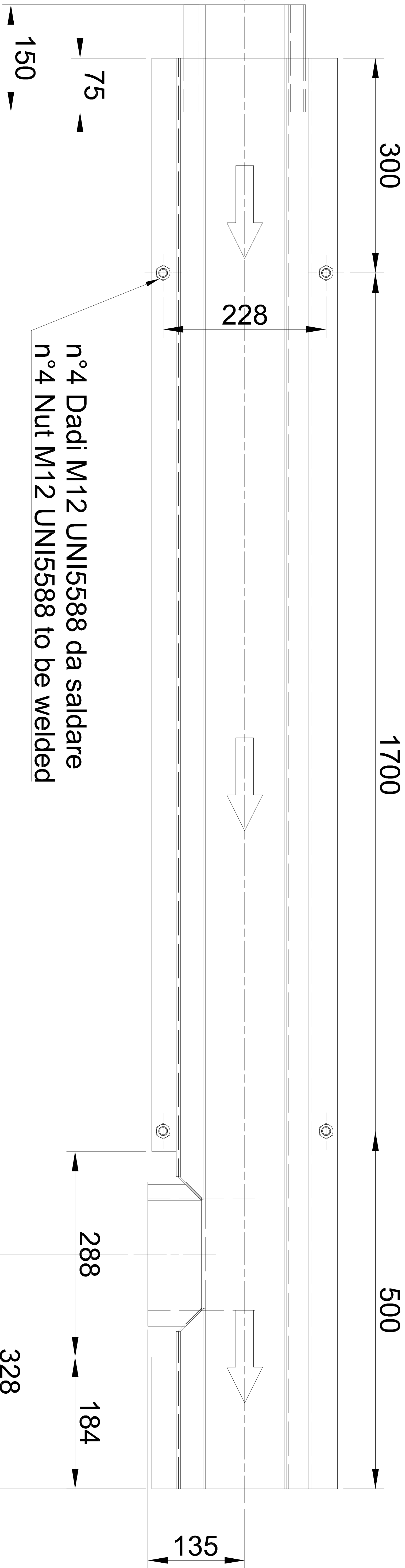
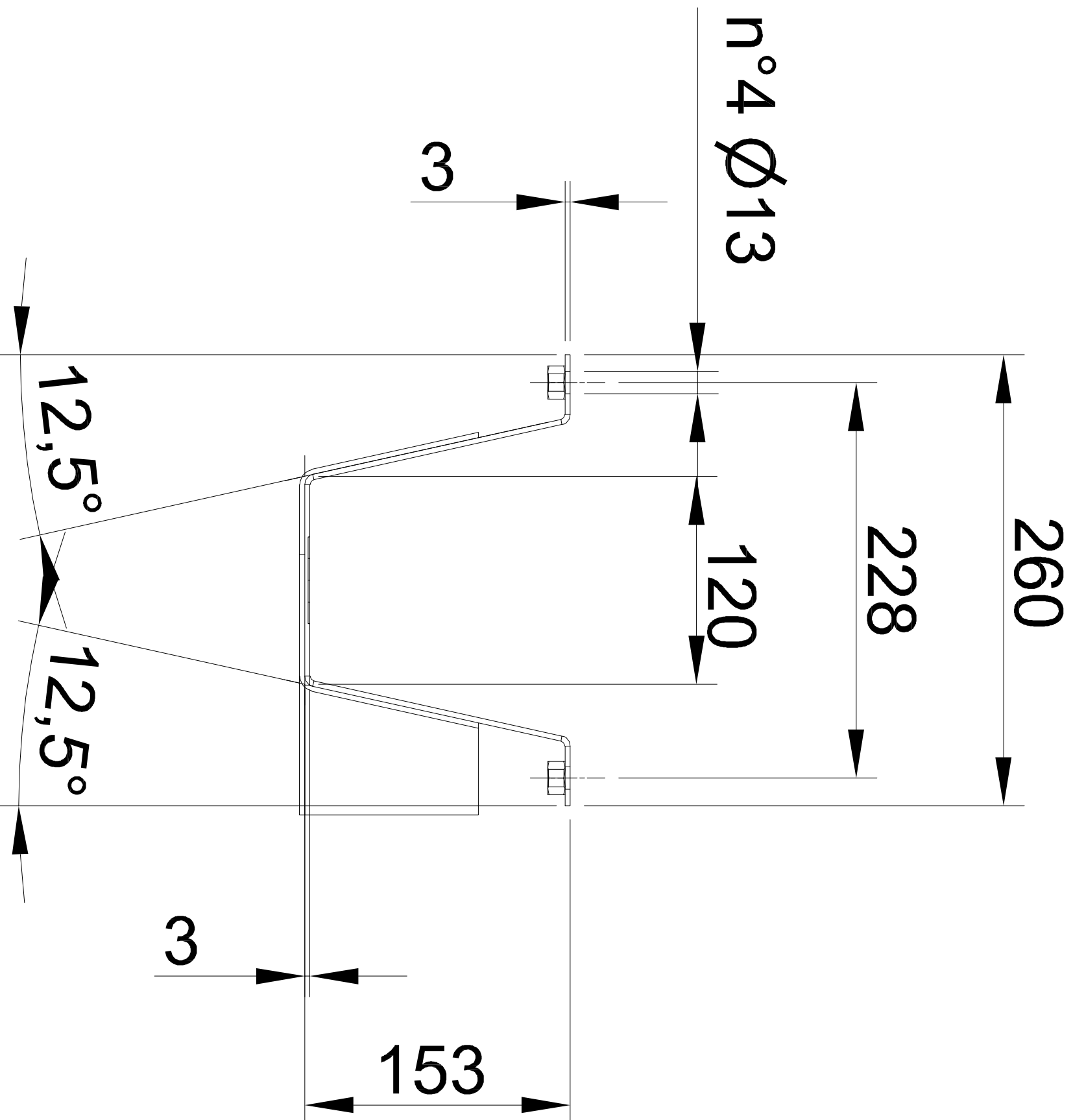
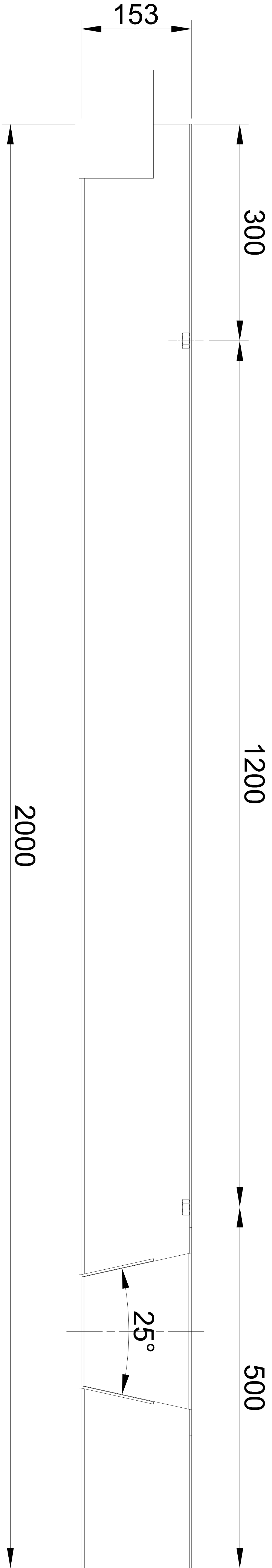


GENERAL MACHINING TOLERANCE - GRADE MEDIUM ( UNI EN ISO 22768 )									
TOLLERANZA GENERALE DI LAVORAZIONE - GRADO MEDIO ( UNI EN ISO 22768 )									
Size	above	Gruppo di dimensioni	oltre	-	6	30	120	400	1000
	up to		fino a		6	30	120	400	1000
Tolerance		Scostamenti		±0.1	±0.2	±0.3	±0.5	±0.8	±1.2
				±2	±3				

REMOVE SHARP EDGES  
TOGLIERE SPIGOLI VIVI

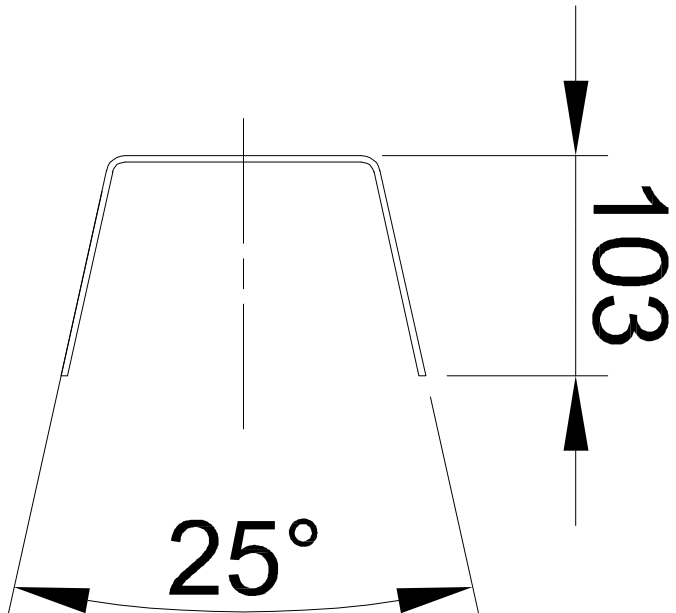
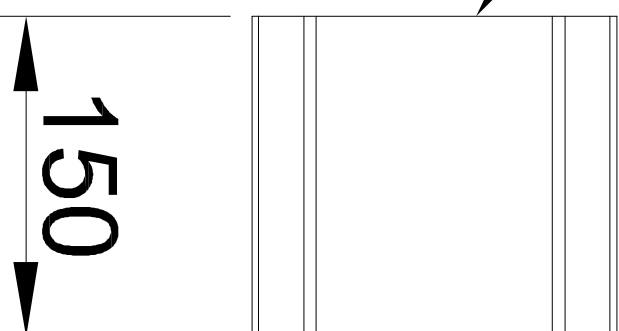
Chamfer 0.5x45° R=0.5  
Smusso



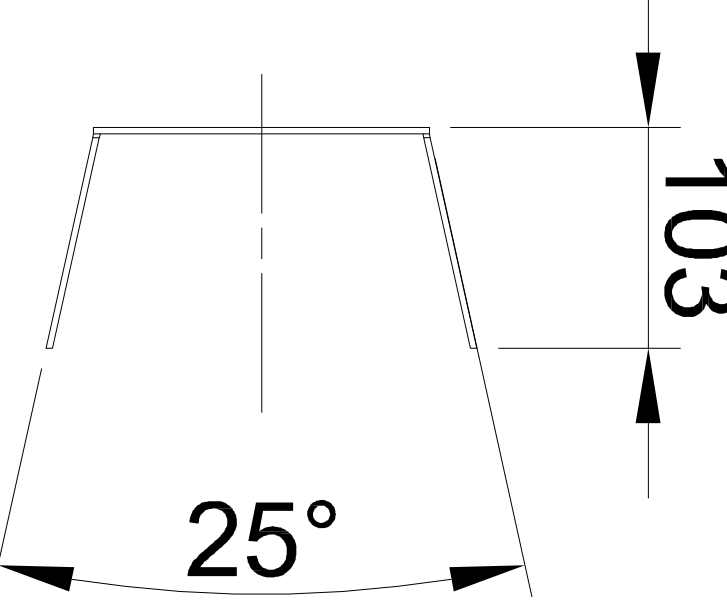
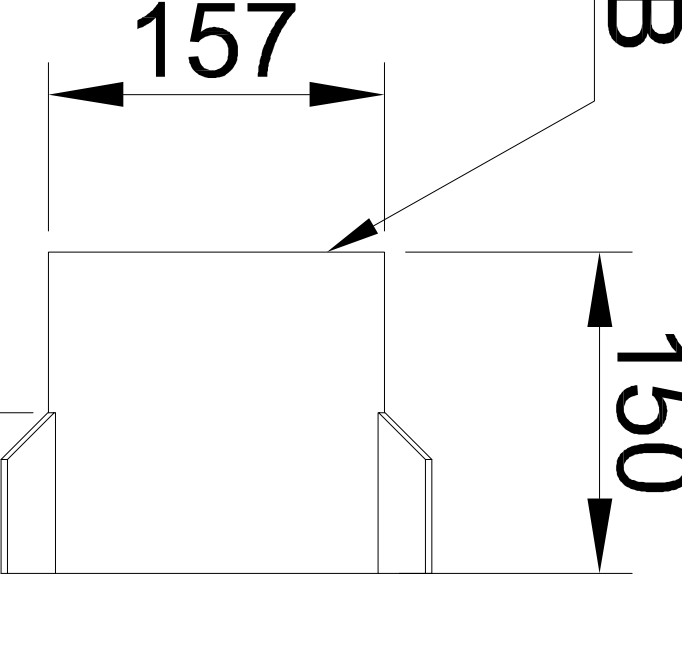
n°4 Dadi M12 UNI5588 da saldare  
n°4 Nut M12 UNI5588 to be welded

Part.A  
- Da saldare  
- To be welded

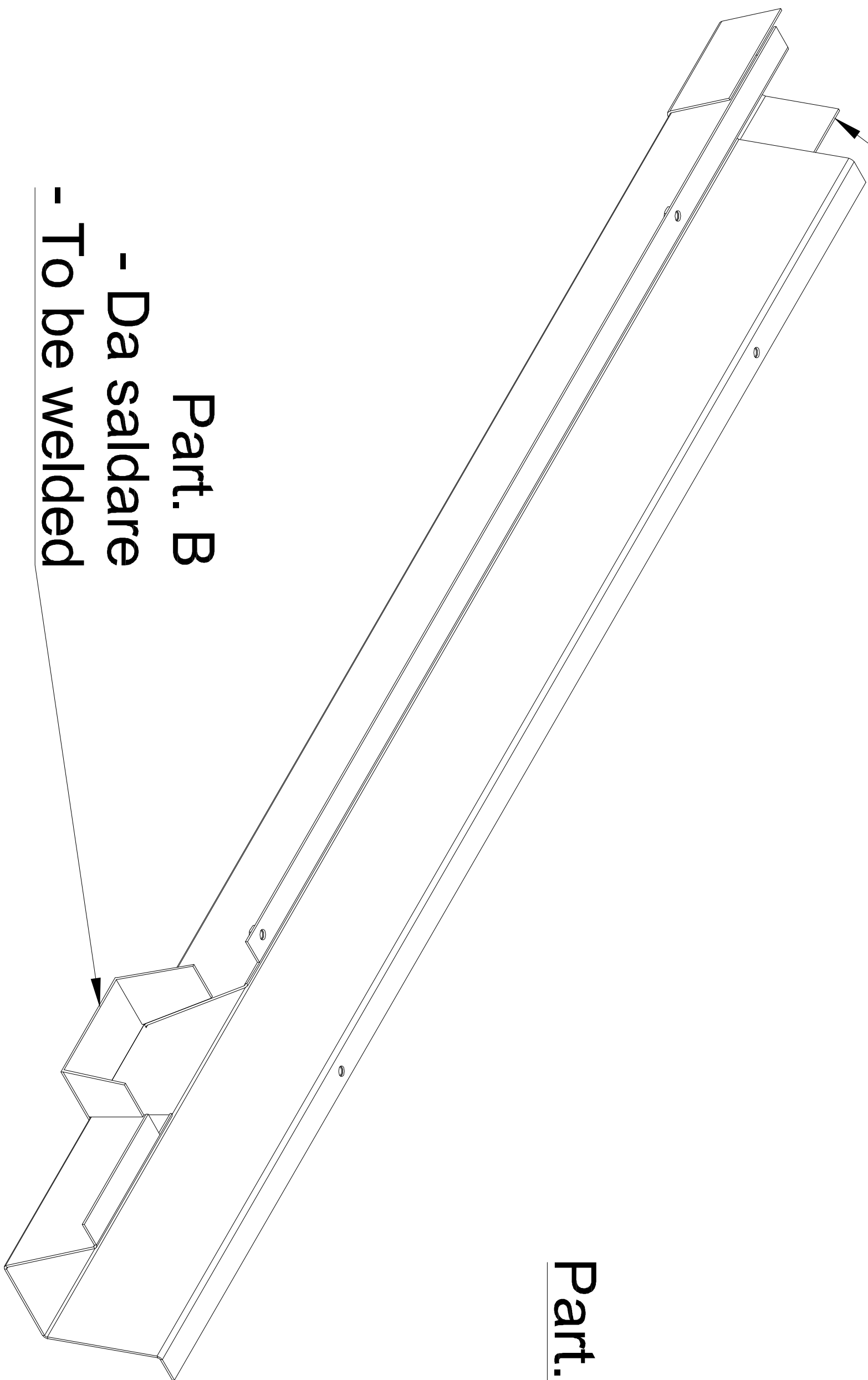
Part.A



Part.B



Part. B  
- Da saldare  
- To be welded



**NORME GENERALI DI SALDATURA**  
**GENERAL RULES FOR WELDED JOINTS**

PREPARAZIONE DEI LEMBI SECONDO "DIN 1912"  
EDGE PREPARATION FOR WELDING ACCORDING TO

DOVE NON ALTRIMENTI INDICATO - A = 0.7  
DELO SPESSORE MINIMO DA COLLEGARE  
WHERE NOT SPECIFIED - A = 0.7  
OF THE MINIMUM THICKNESS TO BE JOINT

**IBRUNO**  
**PRESEZZI** spa  
UFFICIO TECNICO  
VALIDO PER COSTRUZIONE

Q.TA'		DATA	23/09/2025	
S.P.		R.V.	R.V.	
Disegnato		Verificato	Autorizzato	
Descrizione:		Materiale		Massa
<b>Canale di scarico con deviazione L=2000</b> ( <i>Drain channel with deviation L=2000</i> )				24.5 kg
Disegno N.		60-24-00B-110		Scala: 1 : 8
Revisione:		0		Revisione: 0
Foglio: 1 di 1				Foglio: 1 di 1
A termine di legge e' rigorosamente vietato riprodurre o comunicare a terzi il contenuto del presente disegno				A3

Via per Ornaio 8 - BURAGO DI MOLGORA - C.A.P. 20875 (MB) - ITALY  
Tel. 0391635021 FAX 03916081373 - e-mail: brunopresezzi@brunopresezzi.com